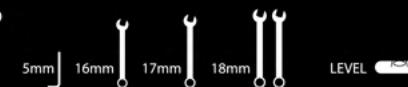
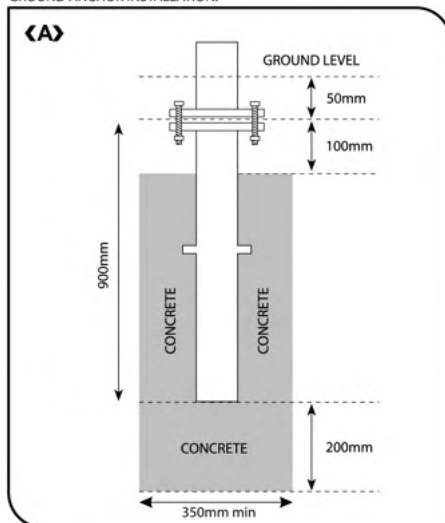


Intermediate Steel Rugby | Assembly instructions

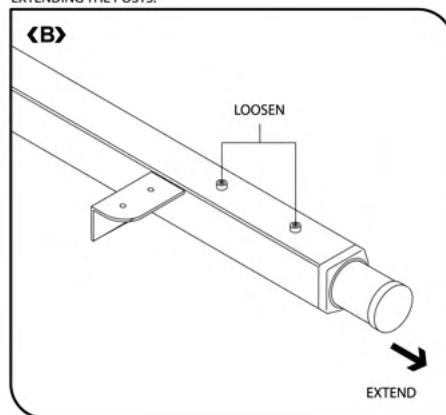
REQUIRED TOOLS:



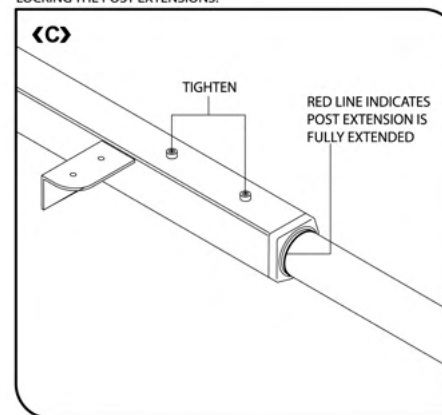
GROUND ANCHOR INSTALLATION:



EXTENDING THE POSTS:



LOCKING THE POST EXTENSIONS:



CONTENTS CHECKLIST:

- 2 x Post with telescopic extensions
- 8 x 5/8 Galv post bolts and nuts
- 16 x Galv post washers
- 1 x Crossbar
- 4 x M10x70mm crossbar bolts and nylon locknuts

INSTALLATION INSTRUCTIONS:

- Two persons recommended.

RECOMMENDATIONS FOR INSTALLATION OF GROUND ANCHORS:

- Ref.Diag <A> for ground anchor foundation details.

- To ensure accurate installation of ground anchors, cement in place attached to the posts with the crossbar fastened and post extensions down. Check posts for plumb and crossbar for level. **Note:** Ensure concrete level allows adequate space for the removal and fastening of post - ground anchor bolts and nuts. Ref.Diaq <A>.

ASSEMBLY INSTRUCTIONS:

- Two persons recommended.

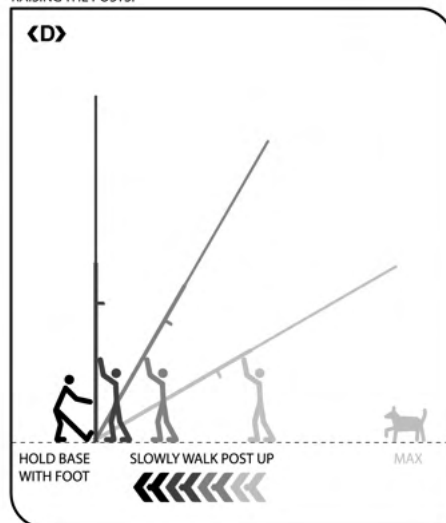
PRE ASSEMBLY:

- Once the cement has set, remove the crossbar, unbolt the posts from the ground anchors and lay them down on the ground. **Warning:** For safety reasons we strongly recommend not trying to raise the post extensions while the posts are standing upright in a vertical position.

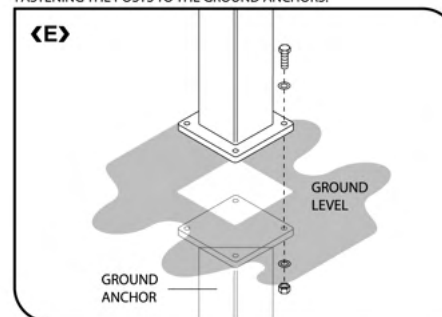
ASSEMBLY:

- Loosen the post grub screws. Extend post extension until the red line becomes visible. Align the red line with the lip of the post extension hole. Ref.Diag.
- Tighten the post grub screws. Ref.Diag<C>. Repeat for each post.
- Erect posts. Ref.Diag<D>. It is recommended that one person hold the base of the post with their foot whilst the other walks the post up slowly.
- Fasten the base of the post to the ground anchor. Ref.Diag<E>. **Note:** Ensure that the crossbar mounts are facing inwards. Do not fully tighten bolts at this stage. Repeat for each post.
- Fasten the crossbar to the posts. Ref.Diag<F>.
- Once the crossbar bolts are fully tightened, return to the ground anchors and tighten the post bolts. Repeat for each post.

RAISING THE POSTS:



FASTENING THE POSTS TO THE GROUND ANCHORS:



ATTACHING THE CROSSBAR TO THE POSTS:

