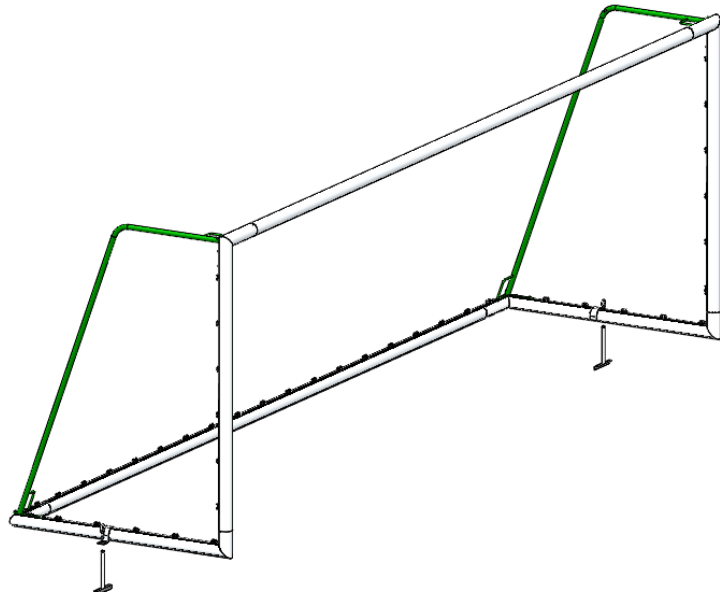
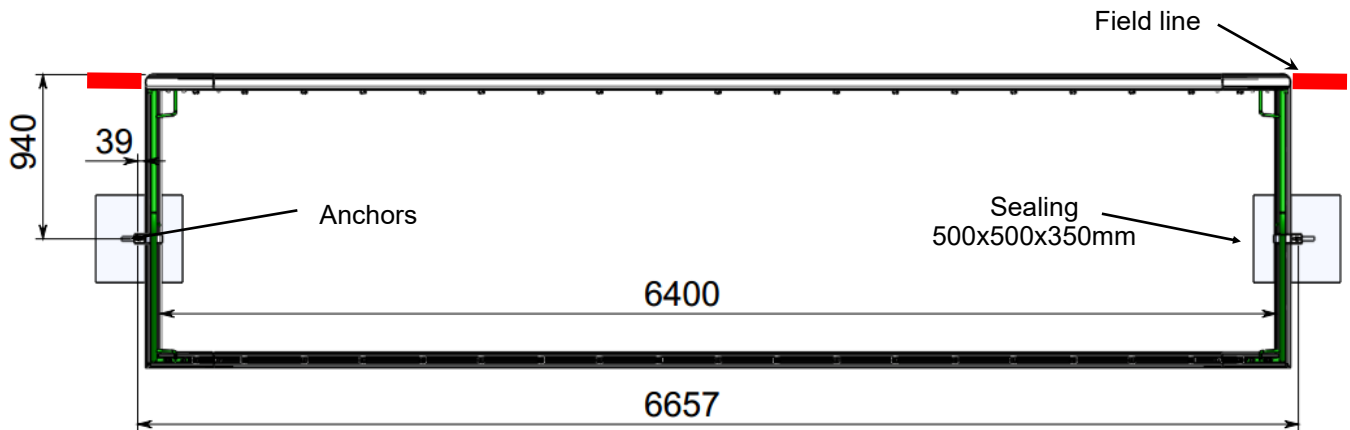
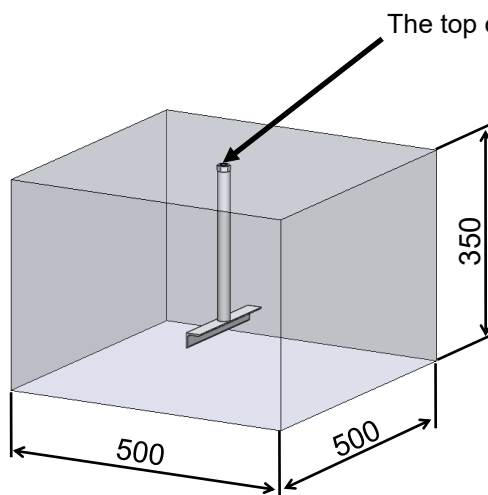


	PRODUCT SHEET		
	ALUMINIUM FOOTBALL GOAL, 6.4x2.13m, MOBILE		
	PRODUCT REF	S12089	PAIR
			
DESCRIPTION			
Alu structure Ø90 Powder coated 6.4x2.13m			
CONFORM			
European norm EN 16579			
ASSEMBLY TIME			
The assembly time for this goal is estimated at 30 minutes with 2 people (without footing).			
TEST AFTER INSTALLATION			
<p>According to the regulation above, this product has to be tested like below:</p> <ul style="list-style-type: none">- Put 180kg at 20cm from the ground and in the middle of the crossbar for 1min.- Apply an horizontal force of 110 kg on the middle of the crossbar, by a 3 meter rope, for 1min. <p>After these tests, the equipment and the fixation system should not have break, move or show residual deformation.</p> <p>During the first installation, stability and strength tests are compulsory. Every time you install the equipment, a visual check of the stability and strength must be realized. The owner of this equipment must usually control the product.</p> <p>For an optimal use of our products, we advise to follow the installation and maintenance instructions.</p>			
MAINTENANCE			
<p>The equipment has to be regularly maintained by the owner. It is recommended to:</p> <ul style="list-style-type: none">- Check every week that all the bolts are correctly tightened- Fix paint defects if the unit has been damaged, using the adapted paint specified by the manufacturer.- Replace all damaged or missing parts with a spare part recommended by the manufacturer.- Clean the product by using dishwasher soap, clean water, and soft cloth.			
WARRANTY			
<p>One full year parts and labour guarantee. Every claim regarding the condition of the delivered equipment has to be done within the warranty period following receipt of the product.</p> <p>The warranty will not apply to:</p> <ul style="list-style-type: none">- Any degradation during transport.- Any degradation due to poor maintenance.- Any degradation due to use differing from which the product was intended.- Any defect claimed after the end of the warranty period.- Any damage due to a faulty installation or assembly of the product.			

FIXATION AND FOOTING



NB: All the dimensions are in millimetres



- Dig the holes for the scelling of the anchors according to the written dimensions.

- Realize the footing with concret CPJ45 dosed by 350 kg and wait at least 72 hours (6 days during winter).

- To avoid that the croncrete come into the anchors put the screw M14x40 on them. Moreover that can allow you to move the anchor.

ASSEMBLY

NECESSARY TOOLS (NOT INCLUDED)



Wrench 17mm



Allen wrench 6

INCLUDED ITEMS



x4

SS Screws
M10x30



x40

SS Screws
M10x40



x40

SS Washers 10



x4

Anchors



x4

Anchor tubes



x4

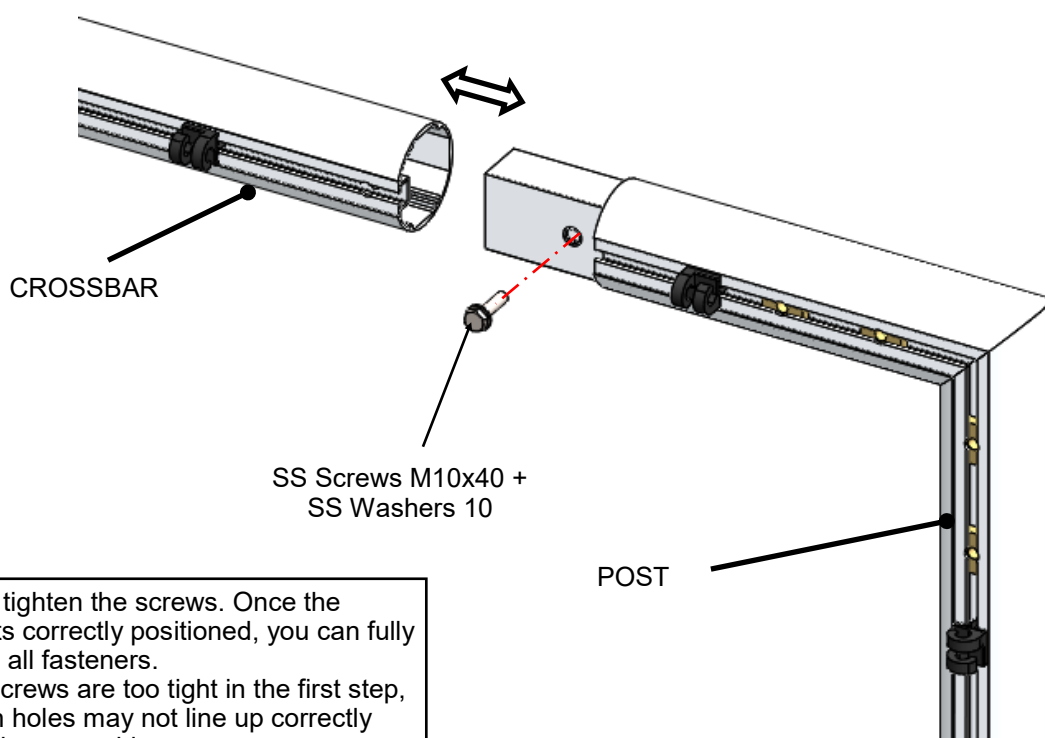
SS washer 14



x4

Lifting rings

1- ASSEMBLY OF THE POSTS TO THE CROSSBAR (x4)



Finger tighten the screws. Once the uprights correctly positioned, you can fully tighten all fasteners.
If the screws are too tight in the first step, fixation holes may not line up correctly along the assembly process.

NECESSARY ITEMS



x1

SS Screws
M10x40

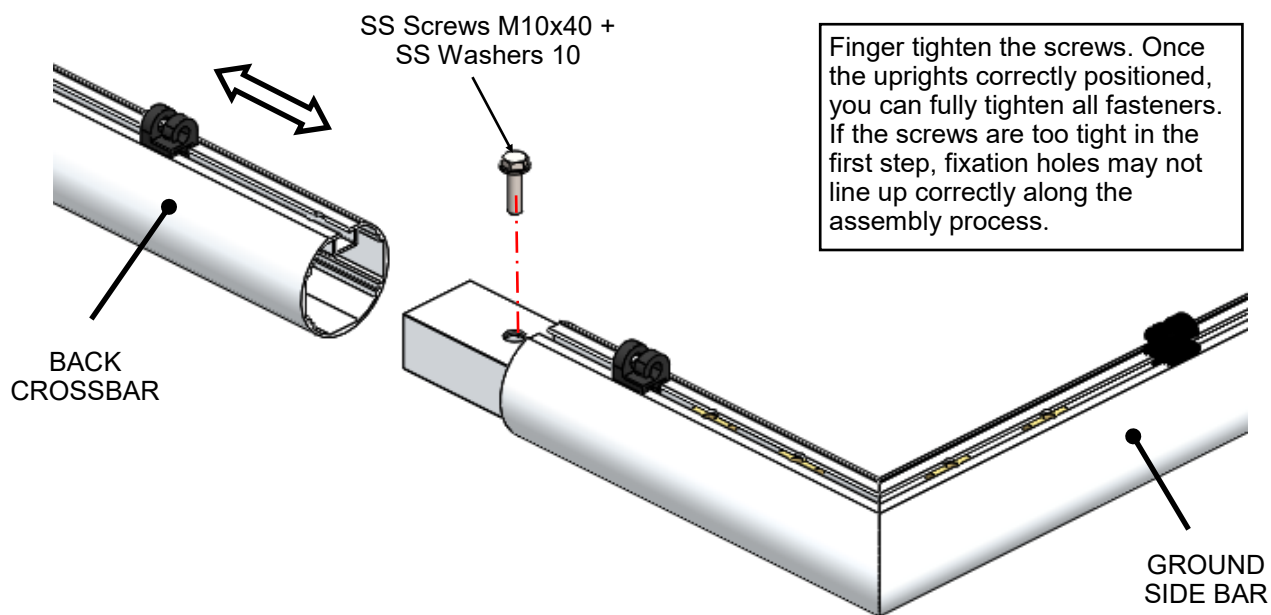


x1

SS Washers 10

ASSEMBLY

2- ASSEMBLY OF THE BACK CROSSBARS (x4)



NECESSARY ITEMS



x1

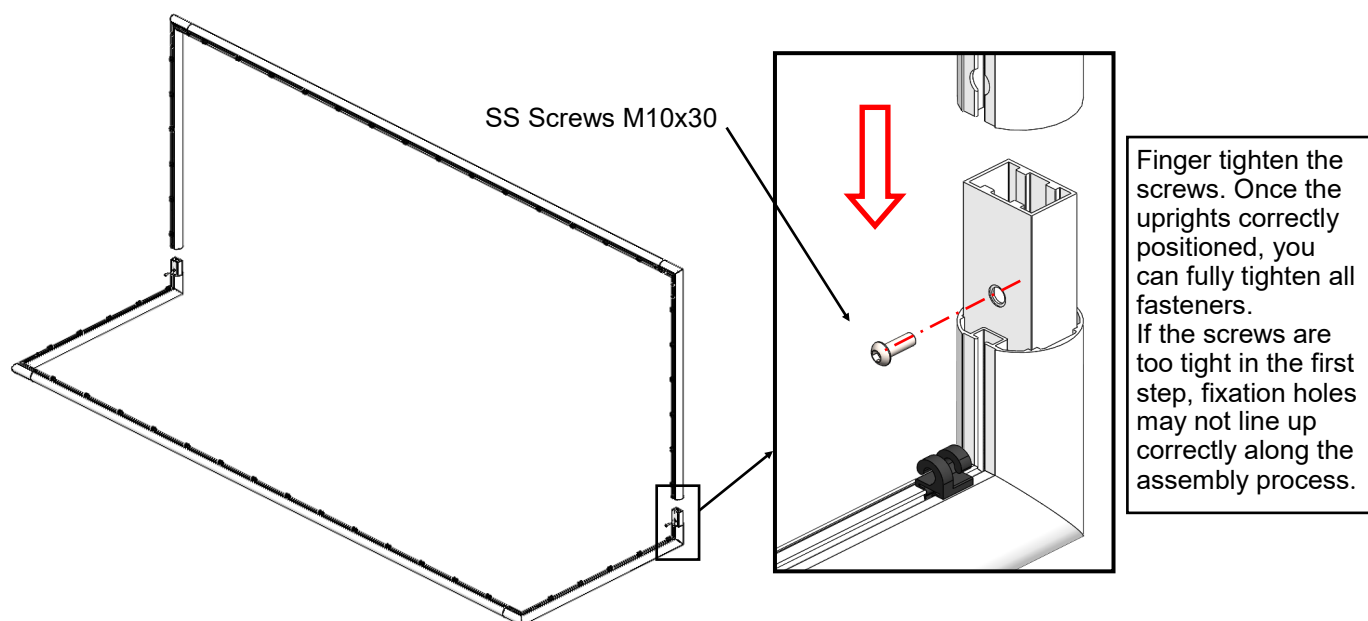
SS Screws
M10x40



x1

SS Washers 10

3 - ASSEMBLY OF THE POSTS TO THE BACK POSTS (x2)



NECESSARY ITEMS

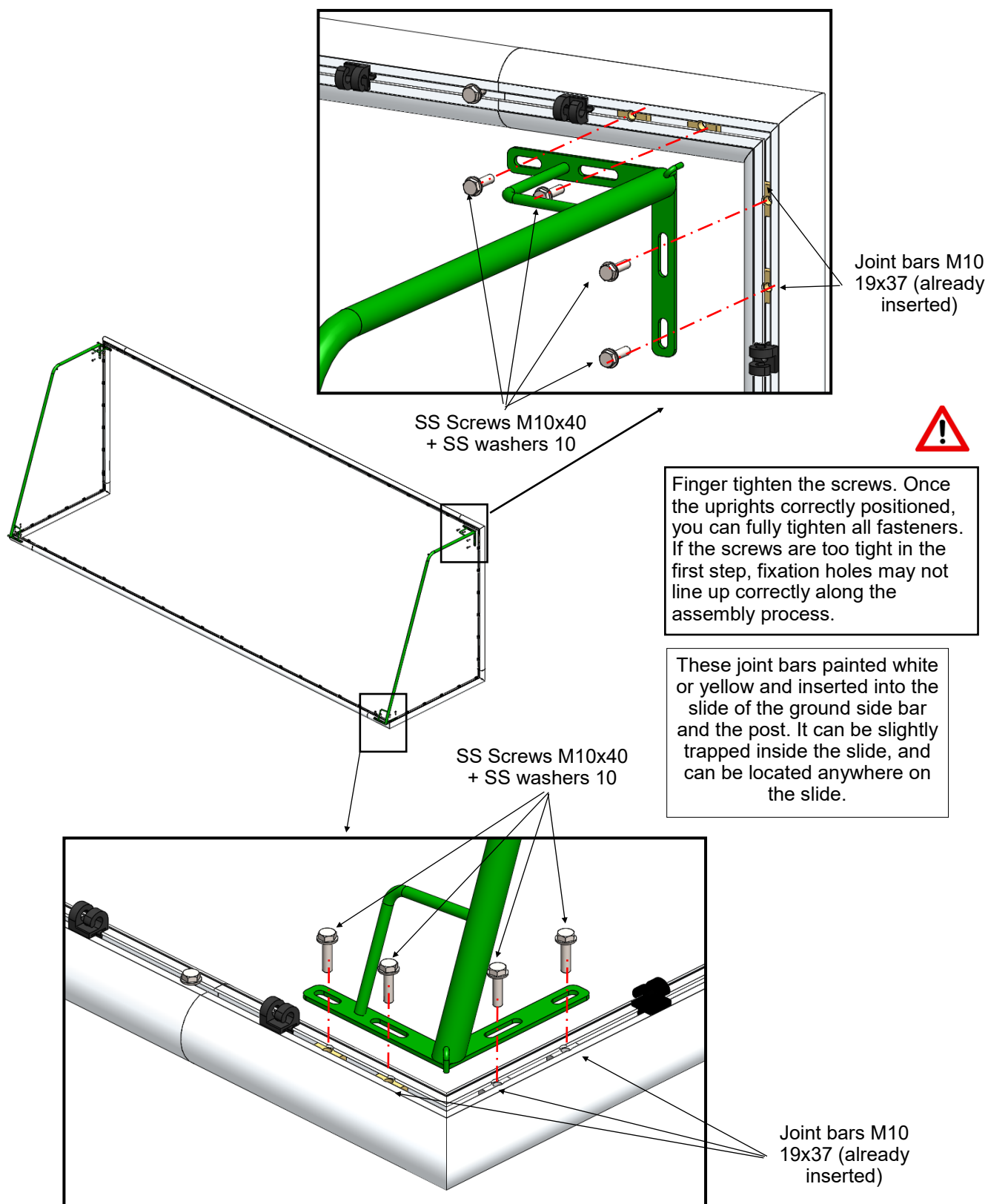


x2

SS Screws
M10x30

ASSEMBLY

4- ASSEMBLY OF THE REAR CAGES (x4)



NECESSARY ITEMS



x8

SS Screws
M10x40



x8

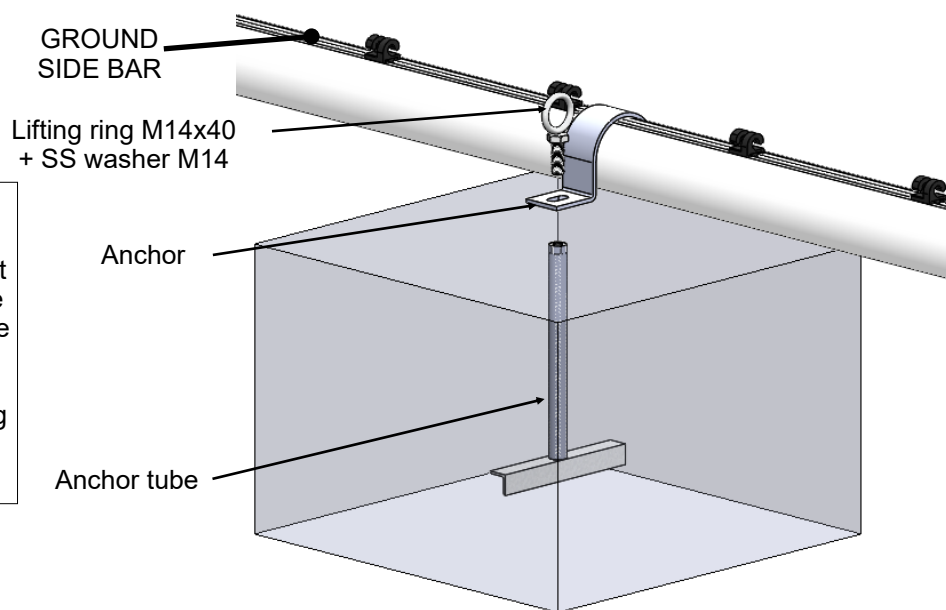
SS Washers 10

ASSEMBLY

5 - FIXATION OF THE GOAL (x4)

Position the assembled goal completely over the anchors and position the front post in alignment with the goal line knowing that the post should be flush with the inside of the line ground.

Once positioned, fix the goal using the anchors and lifting rings as shown in the drawing.



NECESSARY ITEMS



Anchors

x1



x1

Anchor tubes











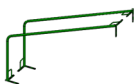
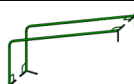
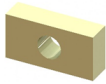



x1


SS washer 14



x1

Lifting rings

				PACKING LIST				
				ALUMINIUM FOOTBALL GOAL, 6.4x2.13m, MOBILE				
				PRODUCT REF		S12089 Index A		PAIR
NOMENCLATURE								
Pack- age N°	Ref	Index	Designation	Description	Quantity	Packing Method	Weight (kg)	Dim. (mm)
A1	S12114-01	C	Crossbar		1	Plastic bubbles + cardboard 5 layers	16	5830x130x110
A2	S12114-01	C	Crossbar		1	Plastic bubbles + cardboard 5 layers	16	5830x130x110
A3	S12114-01	C	Crossbar		1	Plastic bubbles + cardboard 5 layers	16	5830x130x110
A4	S12114-01	C	Crossbar		1	Plastic bubbles + cardboard 5 layers	16	5830x130x110
A5	S12089-02	A	Posts L&R		1 + 1	Plastic bubbles + cardboard 5 layers	14.5	2030x520x230
A6	S12089-02	A	Posts L&R		1 + 1	Plastic bubbles + cardboard 5 layers	14.5	2030x520x230
A7	S12089-03	A	Ground side bar L&R		1 + 1	Plastic bubbles + cardboard 5 layers	14.5	1800x600x430
A8	S12089-03	A	Ground side bar L&R		1 + 1	Plastic bubbles + cardboard 5 layers	14.5	1800x600x430
A9	S12086-04	A	Rear cages L&R		1 + 1	Plastic bubbles	12.5	2570x920x250
A10	S12086-04	A	Rear cages L&R		1 + 1	Plastic bubbles	12.5	2570x920x250
A11	S12089-09	A	Accessories		1	Cardboard 5 layers	3	300x200x100
PRE-ASSEMBLED ACCESSORIES								
Pack- age N°	Ref	Designation	Description	Qty	Note			
A5-A8	S12390	Joint bars M10 19x37		24	To fix the rear cages (pre inserted into the rails, and yellow or white colour)			
A7 + A8	S12390	Joint bars M10 19x37		8				
A1-A8	S12364	Hooks 1 fixation		120	Fixed on the goal			
A5 + A6	NHBD50100A	Conformity stickers		2	Stuck on the posts			

			PACKING LIST		
			ALUMINIUM FOOTBALL GOAL, 6.4x2.13m, MOBILE		
			PRODUCT REF	S12089 Index A	PAIR
ACCESSORIES PUT IN A CLEAR PVC BAG					
Package N°	Ref	Designation	Description	Qty	Note
A11	BITK1030	SS Screws M10x30		4	Assembly of the sides ground bar to the post
A11	S12471EZ-02	Lifting rings M14x40 + SS washers 14 + Anchor tubes		4 + 4 + 4	Fixation to the ground
A11	S12475EZ-01	Anchors		4	Fixation to the ground
A11	BITH1040 + LITA102220	SS Screws M10x40 + SS washers 10		40 + 40	Assembly of the crossbar to the posts
<u>VISA PACKING DEPARTMENT</u>			DATE:		